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Adjust Tappet
Clearance |Tappet of
Intake \u0026
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at 1500/1800 min-1 |
rpm for markets

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regulation

TECHNICAL DATA

Engine type F2M

2011 F3M 2011 F4M

2011 BF4M 2011

BF4M 2011 C No. of

cylinders 2 3 4 4 4

Bore/stroke mm | in

94/112 | 3.7/4.4

94/112 | 3.7/4.4

94/112 | 3.7/4.4

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1.6 | 95 2.3 | 142 3.1 |
190 3.1 | 190 3.1 ...

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3.1 General 3.2

Specifications The documentation of the workshop manual has

3.2.1 Accident prevention and safety regu- been created based on the engine available at the lations time of going to press. The legally prescribed rules for the prevention of ac- There may be

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deviations in the
descriptions, illustra-
tions must be
observed. Page 16
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With the engine cold the valves clearance should be: Exhaust 0.5 mm. Intake 0.3 mm . The adjusting nuts should be torqued to 20 +/- 2 Nm . It should be noted that the valve clearance should be increased by 0.1mm at every cylinder head gasket replacement.

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The valve clearance should be checked every 500 Hours .
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a deutz f4l 1011 and*

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