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changes are required due to operation in
fresh and salt water. For example, the
cylinder head gasket must be corrosion-
resistant. Marine engines use head gaskets
of copper or stainless steel instead of the
standard steel used in automotive
applications.

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and19OMR This chapter covers
theMerCruiser 224 cid 4-cylinder engine
variously designated as 470, 485 and 488.
The 1985 470 and 488 models were
redesigned as 170MR and 190MR
respectively to indicate the use of the new
style gear housing. All models of this

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Manuals are essentially the same, differing primarily in camshaft profile and valve train specifications. The ...

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Instructions that guides the mechanic in the proper procedures for maintenance, service, overhaul and troubleshooting of components (e.g engine, electrical, drives, cooling, exhaust, fuel system, etc.) to factory specifications. The Contents of a MerCruiser Repair Manual

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