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maintenance of the measurement process are required in measurement systems so that the measurement capability could be ensured under statistical control.

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now the K1, K2 and K3 constants used during the long GRR method have been changed to follow the d2 table in Appendix C, page 195. I've few questions. 1. On page 115, Analysis of Reswults - Numerical, it says that K1, is $1/d2$, whereby...

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