

Nasm33537 Specification Free

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Free-Running or Locking Plating/Coating Color/Finish Related Spec Maximum Thickness (inches) Free-Running: Unplated: Bright Stainless Steel Finish – – Locking: Printer Ink: Red 1 – N/A (dyed red for identification) Free-Running: Cadmium: Gold to Yellow: AMS-QQ-P-416 (Type II) 0.0001 (0.003mm) Locking: Cadmium: Olive Drab to Dark Brown: AMS-QQ-P-416 (Type II) 0.0001 (0.003mm) Free-Running ...

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Heli-Coil ® inserts and tooling comply with the following industry standards and specifications. ... NASM21209 Insert, Screw Thread, Self-Locking (Inch Series) NASM33537 Insert, Standard Dimensions, Assembly (Inch Series) NASM8846 Insert, Screw Thread, Helical Coil (Inch Series) MA1565 Insert, Screw Thread, Helical Coil (Metric Series) MA1567 Insert, Screw Thread, Helical Coil, Standard ...

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MS33537E, MILITARY STANDARD: INSERT, SCREW THREAD, HELICAL COIL, INCH SERIES, COARSE AND FINE THREAD, STANDARD ASSEMBLY DIMENSIONS FOR (27 JUN 1974) [S/S BY NASM33537].

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a smooth free-running thread; and, SCREW-LOCK which provides self-locking torque on the male member by a series of “chords” on one or more of the insert coils. They are available in inch series coarse and fine and metric series, coarse and fine. Inch series Screw- Lock inserts are dyed red for identification. Illustration of the Retention Principle Screw-Lock Heli-Coil Insert Standard Heli ...

Insert Systems - Heli-Coil

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1.1 Scope. This specification covers helical coil screw -thread inserts made from formed wire, the inner surfaces of which, after assembly, provide threads as specified. 1.2 Classification. Inserts shall be of the following types and classes, as specified (see 6.2). a. Type I - Coarse thread (1) Class 1 - Free running.

NATIONAL AEROSPACE STANDARD

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