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Page 1 cod. 988250 inverter TROUBLESHOOTING TROUBLESHOOTING AND REPAIR MANUAL AND REPAIR MANUAL “ t r o u b l e - f r e e r e p a i r !; Page 2 MISCELLANEOUS 7 Flat-jaw pincers 8 Cutting nippers (*) The instruments with codes can be supplied by TELWIN. Sale price on request. Dismantling the inverter (see fig. 8) A) Ensure that the power supply cable is disconnected from the mains..

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- TIG regulations: "bi-level", start up/end current, spot welding time, pre/post gas, current up/down slope, balance DC AC, square wave frequency - THINSPOT function for quick and precise tack welding - MMA regulations: arc force and hot start - anti-stick device - VRD device - remote control connector - thermostatic, overvoltage, undervoltage, overcurrent protections. Complete with TIG ...

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The TIG welding procedure can be used with the addition of external weld material (welding rod) or by melting the base material by means of the heat effect produced by the electric arc. B. THE WELDING CIRCUIT The welding circuit consists essentially of the following elements:
1.generator di corrente

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