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Parts Manual  
**Twin Disc  
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Direct Support,  
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and Depot  
Maintenance  
Manual Diesel &

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Built Puller

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**Twin Disc PTO -  
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Act twin disc  
clutch install

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**Coupling Removal**

**How a motorcycle  
clutch works**

**Clutch, How does**

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~~Services Self~~

~~Adjusting Clutch~~

~~Fitting~~

~~Procedure Twin~~

~~Disc MG 514C 2:1~~

Twin Disc MG506

Spin Test How to

adjust old style

clutch on a big

truck ~~Putting a~~

~~Twin Disc Clutch~~

~~in the Hatch~~ How

*Torque*

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*Converters Work!  
(Animation)  
Exedy Hyper Twin  
Clutch Review  
and Install by  
Fielding*

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Function \u0026  
Adjustment Twin  
Disc PTO Product  
Releases*~~

*Rockford \u0026  
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*Plate on  
Flywheel Grinder*

~~CLUTCH MASTERS~~

~~TWIN DISC~~

~~INSTALLATION~~

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Dynamometer

Tested *Brush*

*Bandit -*

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SP214P/314P.

Available in

sizes 11.5?

through 21.0?.

Tapered roller

main bearings.

Optional

sintered iron

plates. Optional

ball bearing

throw out. Built-

in hex nut.

Creates suitable

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application.  
torque capacity.  
More suitable  
for side load  
applications.

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SP214IL/314IL.  
Optional  
sintered iron  
plates. Optional  
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throw out. No  
pilot bearing.  
Buit-in hex nut.  
Creates 25%  
higher torque  
capacity. Allows  
for more  
frequent  
engagements.  
Ease of  
installation.  
Eases adjustment  
verification.

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Catalog

excerpts. Model

SP214P and

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Twin Disc Power

Take-Offs

Standard SP

Clutch SP214P •

SP314P Quality

is Standard •

available in

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sizes 11.5" thru  
21.0" • tapered  
roller main  
bearings •  
Optional  
sintered iron  
plates •  
Optional ball  
bearing throw  
out • built in  
hex nut •  
creates suitable  
application  
torque capacity

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- More suitable for side load applications •
- Creates 25% higher torque capacity •
- allows for more frequent engagements •
- Eases adjustment
- ...

~~SP214P, SP314P~~

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Optional  
sintered iron  
plates Optional  
ball bearing  
throw out Built-  
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Creates suitable  
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More

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Actual design  
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of the clutches  
used in Twin  
Disc power take-  
offs is in  
excess of the  
horsepower

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This permits  
Twin Disc power  
take-offs in  
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adjustment to  
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temporary torque  
overloads. Rated  
torque can be  
transmitted  
while moderately  
slipping during  
short periods

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without  
permanent  
damage. 2

~~mechanical power  
take offs  
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Twin Disc  
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40 years  
servicing and  
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Disc parts and  
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change without  
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improvement.



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Contact your local Twin Disc representative for engineering specifications. Twin Disc Power Take-Offs Model SP214P and SP314P Series. SPECIFICATIONS - SP214P & SP314P. Model Number SAE HSG. Max. Input Torque Nm (lb-

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ft) Maximum Safe  
Speed Weight kg  
(lbs) Solid  
Plates Split  
Plates Organic  
Sintered Cast  
Drive Ring  
Nodular Drive  
Ring Cast Drive  
Ring Nodular  
Drive Ring  
SP214P0, SP214P1  
0,1 ...

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tapered roller  
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plates optional  
ball bearing  
throw out buit  
in hex nut  
creates suitable  
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torque capacity  
more suitable  
for side load  
applications  
allows for

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